

# AMALIE®

Better than it has to be®  
Since 1903

## ROLLING OIL

# ISO 68

## GENERAL PURPOSE

### BENEFITS:

- » Oxidation Resistance and Thermal Stability
- » Non-Staining – Will Not Discolor Finishes
- » Superior Rust and Corrosion for Gears and Bearings
- » Rapid Water Separation
- » Quick Foam Release



MADE IN U.S.A.

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# ROLLING OIL GENERAL PURPOSE

**AMALIE Rolling Oil – General Purpose 68** is a multipurpose rolling oil formulated from premium base stocks and using quality additives which are non-staining. This rolling oil provides wear, rust, and oxidation protection, and contain lubricity agents to improve the metal finish. **AMALIE Rolling Oil – General Purpose 68** is recommended for use in a variety of rolling applications for nonferrous materials, such as aluminum, copper, brass, and other copper alloys. This product is non-staining, does not contain zinc, and provides very good wear protection for use in hydraulic systems. It demonstrates exceptional oxidation resistance, foam control, rust and corrosion protection, and rapid demulsibility.

## TYPICAL PHYSICAL AND CHEMICAL PROPERTIES

ISO Viscosity Grade.....	68
API Gravity.....	30.5
Flash Point, °C.....	230
Viscosity @ 100°C, cSt.....	8.5
Viscosity @ 40°C, cSt.....	68
Viscosity Index.....	100
Pour Point, °C.....	-15

Typical values are listed. Variations not affecting the performance of this fluid may occur during production; however, these variations will not fall outside of set specification parameters.

### Additional Information

Please use proper handling and care that you would use with any lubricating oil.

Please consult AMALIE Technical Services or your local representative for a full listing of applications.

Technical Services: • (800) 368-1264 • [techservices@amalie.com](mailto:techservices@amalie.com)

### ROLLING OIL GENERAL PURPOSE

VISCOSITY	PACK SIZE	PART #
68	55 Gallon Drum	160-67943-05

### Health and Safety

Safety Data Sheets (SDS) are available from your sales representative or at [AMALIE.com](http://AMALIE.com).

The data presented herein are believed to be accurate; however, Amalie Oil Company shall not be liable for its content and makes no warranty with respect thereto.